



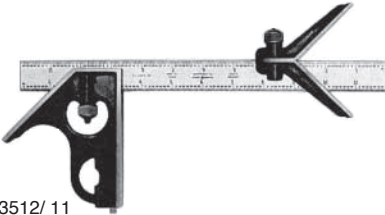
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Group 1 Hardened Steel Comb. Sq. Head & Blade

Precision ground blade and square head may be used separately as a rule and level. Meets or exceeds federal specification GGG-S-656d for accuracy.

- Hardened steel blade and square head
- Black wrinkle finish on square head
- Square head with spirit level and scriber
- Chrome or polished steel blade

Hardened Steel Combination Square Sets							
Code No.	LENGTH	BLADE TYPE	GRAD. NO.	EDGE 1	GRADUATIONS EDGE 2	EDGE 3	EDGE 4
26 /2912/ 01 26 /2912/ 11	12" 12"	Polished Chrome	No.4 No.4	1/32 1/32	1/64 1/64	1/16 1/16	1/8 1/8
26 /2918/ 01 26 /2918/ 11	18" 18"	Polished Chrome	No.4 No.4	1/32 1/32	1/64 1/64	1/16 1/16	1/8 1/8
26 /2918/ 04 26 /2918/ 14 26 /2924/ 01 26 /2924/ 11	18" 18" 24" 24"	Polished Chrome Polished Chrome	E/M E/M No.4 No.4	1/32 1/32 1/32 1/32	1/64 1/64 1/64 1/64	mm mm 1/16 1/16	1/12mm 1/12mm 1/8 1/8
26 /2924/ 04 26 /2924/ 14	24" 24"	Polished Chrome	E/M E/M	1/32 1/32	1/64 1/64	mm mm	1/2mm 1/2mm



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Group 1 Hardened Steel Combination Square Head, Centre Head, and Blade Sets

Set includes precision ground blade, square head and centre head. Meets or exceeds federal specification GGG-S-656d for accuracy.

- Precision ground hardened steel blade, square and centre head
- Square head with spirit level and scriber
- Chrome or polished steel blade
- Black wrinkle finish on square and on centre head

Hardened Steel Combination Square Sets							
Code No.	LENGTH	BLADE TYPE	GRAD. NO.	EDGE 1	GRADUATIONS EDGE 2	EDGE 3	EDGE 4
26 /3512/ 01 26 /3512/ 11	12" 12"	Polished Chrome	No.4 No.4	1/32 1/32	1/64 1/84	1/16 1/16	1/8 1/8
26 /3512/ 04 26 /3512/ 14 26 /3518/ 01 26 /3518/ 11	12" 12" 18" 18"	Polished Chrome Polished Chrome	E/M E/M No.4 No.4	1/32 1/32 1/32 1/32	1/64 1/64 1/64 1/64	mm mm 1/16 1/16	1/12mm 1/12mm 1/8 1/8
26 /3518/ 04 26 /3518/ 14 26 /3524/ 01 26 /3524/ 11	18" 18" 24" 24"	Polished Chrome Polished Chrome	E/M E/M No.4 No.4	1/32 1/32 1/32 1/32	1/64 1/64 1/64 1/64	mm mm 1/16 1/16	1/12mm 1/12mm 1/8 1/8
26 /3524/ 04 26 /3524/ 14	24" 24"	Polished Chrome	E/M E/M	1/32 1/32	1/64 1/64	mm mm	1/2mm 1/2mm



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Group 1 Hardened Steel Square Head, Centre Head, and Blade with Reversible Protractor

Set includes blade, square head, centre head and reversible protractor. Meets or exceeds federal specification GGG-S-656d for accuracy.

- Precision ground hardened steel blade, square head with spirit level and scriber
- Chrome or polished steel blades
- Black wrinkle finish on square head, centre head and protractor
- Reversible protractor graduated 180° with spirit level

Hardened Steel Combination Square Sets							
Code No.	LENGTH	BLADE TYPE	GRAD. NO.	EDGE 1	GRADUATIONS EDGE 2	EDGE 3	EDGE 4
26 /3412/ 01 26 /3412/ 11	12" 12"	Polished Chrome	No.4 No.4	1/32 1/32	1/64 1/64	1/16 1/16	1/8 1/8
26 /3412/ 04 26 /3412/ 14 26 /3418/ 01 26 /3418/ 11	12" 12" 18" 18"	Polished Chrome Polished Chrome	E/M E/M No.4 No.4	1/32 1/32 1/32 1/32	1/64 1/64 1/64 1/64	mm mm 1/16 1/16	1/2mm 1/2mm 1/8 1/8
26 /3418/ 04 26 /3418/ 14	18" 18"	Polished Chrome	E/M E/M	1/32 1/32	1/64 1/64	mm mm	1/12mm 1/12mm
26 /3424/ 11	24"	Chrome	No.4	1/32	1/64	1/16	1/8
26 /3424/ 04 26 /3424/ 14	24" 24"	Polished Chrome	E/M E/M	1/32 1/32	1/64 1/64	mm mm	1/2mm 1/2mm

Bevel Edge Squares DIN 875

- Hardened
- Test faces lapped
- Accuracy 00
- Highest accuracy, squareness, parallelism and planeness
- Squareness: $(2+1/100) \mu\text{m}$, l1 in mm
- Planeness: $(2+1/250) \mu\text{m}$, l in mm

Squareness tolerances DIN 875, in μm					
Beam length l1 in mm	Accuracy	00	0	1	2
50		3			
75		3	7	14	28
100		3	7	15	30
150		4	8	18	35
200		4	9	20	40
250		5	10	23	45
300		5	11	25	50
500		7	15	35	70
750		10	20	43	85
1000		12	25	60	120
1500		17	35	85	170

PRECISION BEVEL EDGE SQUARES WITH TWO BEVEL EDGES				
Stainless steel Code No.	Special steel Code No.	Beam length 11 x 12mm	Cross section mm x mmg	Weight
77/ 8137	77/ 8130	50 x 40	13 x 4	30
77/ 8138	77/ 8131	75 x 50	14 x 4	55
77/ 8139	77/ 8132	100 x 70	20 x 5	120
77/ 8140	77/ 8133	150 x 100	26 x 6	290
77/ 8141	77/ 8134	200 x 130	32 x 7	460

TOOL SQUARES WITH INSIDE BEVEL EDGE ONLY				
Stainless steel Code No.	Special steel Code No.	Beam length 11 x 12mm	Cross section mm x mmg	Weight
-	77/ 8160	25 x 20	3 x 3	30
-	77/ 8161	40 x 28	4 x 3	30

STOCK SUPPORT SQUARES					
Stainless steel Code No.	Special steel Code No.	Beam length 11 x 12mm	Cross section mm x mm g		Weight
77/ 8171	77/ 8165	50 x 40	14 x 10	18 x 2	60
77/ 8172	77/ 8166	75 x 50	14 x 10	18 x 2	75
77/ 8173	77/ 8167	100 x 70	16 x 10	18 x 2	170
77/ 8174	77/ 8168	150 x 100	20 x 12	22 x 2	360
77/ 8175	77/ 8169	200 x 130	24 x 14	26 x 3	625
77/ 8176	77/ 8170	300 x 200	30 x 18	32 x 3	1630

Precision squares for inspection purposes and workshop use, unhardened DIN 875

- Squareness, parallelism and planeness according to DIN 875
- Accuracy 1 or 2
- Unhardened steel

PRECISION BACK SQUARES, SPECIAL STEEL			
Beam length 11 x 12 in mm	Cross section mm	Accuracy DIN 875/2 Code No.	Weight g
75 x 50	15 x 5	400 A 2/03	90
100 x 70	20 x 5	400 A 2/04	160
150 x 100	25 x 5	400 A 2/06	300
200 x 130	30 x 6	400 A 2/08	600
250 x 160	35 x 7	400 A 2/10	1000
300 x 175	35 x 7	400 A 2/12	1100
400 x 200	35 x 7	400 A 2/16	1400
500 x 250	40 x 8	400 A 2/ 20	2300

