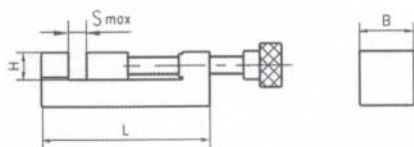
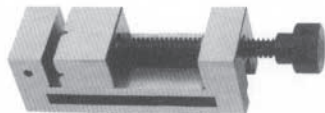


Precision Tool Vice



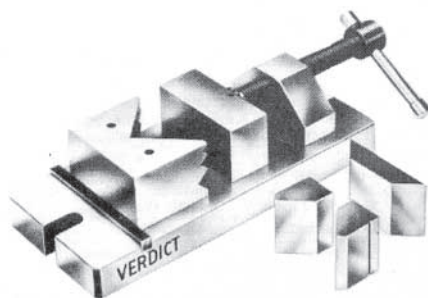
1. Made of high-quality alloy steel. The hardness of working surface reaches HRC58-62.
2. The accuracy of vice (parallelism and squareness) is 0.005mm/100mm.
3. Quickly to clamp and easy to operate.
4. Used for precision measurement and inspection precision grinding, EDM and wire-cutting machine.
5. Guarantee high accuracy in any position.

ORDER No.	B (mm)	H (mm)	Smax (mm)	L (mm)	Wt(kg)
101/QGG50	50	25	65	155	3.0
101/QGG63	63	32	85	190	3.8
101/QGG73	73	35	100	210	5.0
101/QGG80	80	40	100	220	6.5
101/QGG88	88	40	125	250	11
101/QGG100	100	45	125	260	13
101/QGG125	125	50	160	300	19.5
101/QGG125A	125	50	210	350	24.5

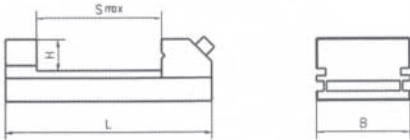
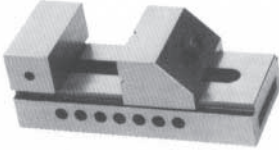
Jig Boring Vice

Code No: 46/001
 Width of Jaws: 75mm (3")
 Capacity: 50mm (2")
 Precision ground within 0.005mm square and parallel.

Vertical and Horizontal Vee grooves allow secure clamping of round components.



Precision Tool Vice

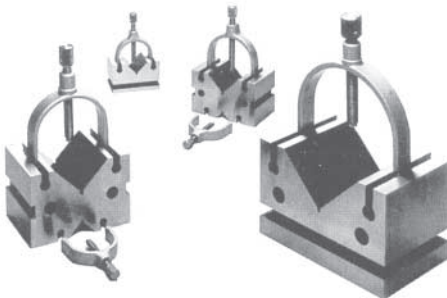


ORDER No.	B (mm)	H (mm)	Smax (mm)	L (mm)	Wt (kg)
101/QKG25	25	10	25	65	0.5
101/QKG50	50	25	65	140	2.0
101/QKG63	63	32	85	175	3.0
101/QKG73	73	35	100	190	4.1
101/QKG80	80	40	100	200	5.5
101/QKG88	88	40	125	235	7.3
101/QKG100	100	45	125	245	10.0
101/QKG125	125	50	160	285	18.0
101/QKG150	150	50	200	330	21.5
101/QKG150A	150	50	250	380	23
101/QKG150B	150	50	300	430	24

Vee Blocks For High Precision Applications

DESIGN FEATURES

- Clamping with no projections
- With no projections the block can be used in all positions
- Made from high grade hardened steel
- Vee block clamping plates in matched pairs for Blocks 1 and 2
- Ground to within 5 Microns (0.0002 inch) for flatness, squareness, parallelism and centrality of the vees to the end faces.(Blocks 1 and 2)
- All blocks accurate to BS 3731:1987 Grade 1
- Vee faces are at 90 degrees to each other and parallel to the end faces, and all sides are at right angles
- Manufactured and numbered in pairs to ensure vees are in alignment



SPECIFICATIONS (ALL DIMENSIONS and Weights are approximate).

CODE	Dimensions			Max Holding Capacities		No. Clamps per pair	Boxed weight
	Length	Width	Height	Large Vee	Small Vee		
44/4001	65mm 2 9/16"	41mm 1 5/8"	41mm 1 5/8"	Dia. 40mm 1 5/8"	-	2	1.6 kg 3.5lb
44/4002	90mm 3 9/16"	57mm 2 1/4"	57mm 2 1/4"	Dia. 60mm 2 3/8"	Dia. 25mm 1.0"	4	4.1kg 9lb
44/4003	108mm 4 1/4"	76mm 3"	76mm 3"	Dia. 80mm 3 1/8"	Dia. 40mm 1 5/8"	4	9kg 20lb
44/4004	152mm 6"	102mm 4"	102mm 4"	Dia. 125mm 4 11/16"	-	2	21.8kg 48lb